

# ASSEMBLY INSTRUCTIONS

## Fero A45-S, Fero P30-S, Fero P30-R

072014

As delivery arrives on a pallet, check parts for damage caused in transit and inform forwarder immediately.

Take care when removing retaining straps. At least two or if possible three people needed for assembly.

35 mm top: the overall weight of the pallet is 310 kg, the heaviest part is 130 kg.

45 mm top: the overall weight of the pallet is 410 kg, the heaviest part is 180 kg

The content on the pallet consists of 2 long steel table supports, 4 short steel connectors, 2 table top halves, optionally 1 aluminium net with 2 net brackets. Further several bolts and nuts, washers, screws, dowels, and 2 steel straps for floor attachment.

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- Photo 1: Bring the 6 steel frame parts to the place where the table is to be installed. Put the first long support up and attach the cross connectors using the M8x50 hex bolts. Attach the second long support in the same manner.
- Photo 2: Add the 2 steel straps for floor attachment diagonally to the substructure. Place the base in the position it is going to occupy and ensure it is on the square (equal diagonal lines). Fix the substructure to the ground, using the floor attachment straps and the wood screws 8x60 with the dowels.
- Photo 3: Lift the table top halves onto the base. Assemble the top to the base using the allen screw M8x16 through the steel supports. Tighten the screws *gently*.
- Photo 4: Assembling the aluminium net: Fit the two net brackets to the net. Then assemble the brackets to the table using the countersunk screws M10x25.

Photo 1



Photo 2



Photo 3



Photo 4

