

Wir sind Ihr Team!

1. Stick aluminium nuts 40 mm into the slot provided in the net hook rail at one bar end and push 2 nuts to the left and 2 nuts to the right.
2. Stick from below nuts 40 mm into the net hook rail upright and push to the bevel (1 piece per upright).
3. Put net hoop supporting angles on upright/bar construction, adjust nuts 40 mm and tighten with 2 hexagonal screws and 1 flat head hexagon socket screw M 8x16 each.
4. Stick nut 20 mm into the net hook rail of side part –with welded net hoop- and screw steel net hook which is fit for holding the cord and which has to be installed in the prescribed distance.
5. **Connect bar/upright construction with side part of the float as follows:**
stick net hoop tube into the welded U-profile of net hoop supporting angle and stick in from above machine screw M 8x60; then fasten with 2 nuts M 8. Stick machine screws M 8x80 through the half of the hinge at bar/upright construction in the lower region (connection of the welded hinge parts). Lay on washer and link with hinge part of side part. Fasten with 2 nuts M 8.
6. Fix ring nuts (to take net ropes) and link chains (to secure side parts of float) in the net hoop bore holes with nuts M 6.
7. Screw nuts M 6 on 4 net hooks. Screw one of these hooks each in the net hoop supporting angle bore hole and tighten with nuts M 6.
8. Stick 2 aluminium nuts M 6x20 into the end parts of each net hoop and install rubber pads with flat head screws M 6x30. Then fix black plastic covers and the ends.
9. Screw machine screws M 8x10 in the threaded bore holes of the U-profiles 40x40x40x4 mm (length 3,00 m). Then screw machine screws M 8x30 in the threaded bore holes installed next to them. Please consider that the screw heads lay in the opening of the U-profiles.
10. Stick vertical adjustment tubes with the long side into the supports provided on the side parts and tighten with machine screws M 8x60, washers and nuts M 8. 11. Stick horizontal adjustment tubes on vertical tubes and tighten with handwheel.
12. Stick U-profiles 40x40x40x4 mm (length 3,00 m) into the U-profiles supports installed at the side parts, fit washers Ø30 mm and nuts and tighten them.
13. Fix net holders at the net and distribute them equally:

Crossbars	10 pieces
Uprights	4 pieces
Side part	3 pieces
Transport security	1 pieces (at ring nut Pos. 6)

- a) Bend up the net holders, press a cord into the ring.
 - b) After mounting of all net holders, fix net at the goal construction. Consider that the net is drawn over the net hoops/side parts. Stick net holders in the net hook rail and fix them by rotation through 90°. In case use for this a thin screw driver. Stick it through the ring and turn net holders by 90°.
 - c) Dismantling of the net is also done by rotation of the net holders through 90°. In case use again a thin screw driver.
14. The goals are assembled now, can be fitted into the sockets and can be adjusted

Compact Storage

For compact storage loosen the nuts at the U-profiles. Now the U-profiles can be drawn off and the side parts can be folded. Stick net holders with link chains in the net hook rail of the crossbar and fix them - transport security.